



GRAVITY CAST PVT. LTD.
GRAVITY GROUP OF COMPANIES

Material - ASTM A487 CA15M(A)

Standard Specification for Steel Castings Suitable for Pressure Service

Group - Ferrous Stainless Steel Alloys

Sub Group - ASTM A487 / AA87M Steel Castings Suitable for Pressure Service

Application - Intended for Valve, Pump, General Engineering, Automotive and Other Industries

Grade Belongs to the Industry - Casting

Chemical Composition			Heat Treatment	
Carbon	C %	0.150 max.	Annealing or Normalising or Hardening + Tempering	
Silicon	Si %	0.650 max.		
Manganese	Mn %	1.000 max.		
Phosphorus	P %	0.035 max.		
Sulphur	S %	0.035 max.		
Chromium	Cr %	11.500 - 14.000		
Nickel	Ni %	1.000 max.		
Molybdenum	Mo %	0.150 - 1.000		
Copper	Cu %	0.500 max.		
Vanadium	V %	0.050 max.		
Tungsten	W %	0.100 max.	Mechanical Properties	
Other	Ot %	0.500 max.	Tensile Strength in Mpa	620 - 795
Iron	Fe %	Balance	Yield Strength in Mpa	450 min.
-	-	-	Elongation in %	18 min.
-	-	-	Reduction of Area in %	30 min.
			Hardness in BHN	-
			Impact in Joule	-

Cross Reference Table			
Material	Standard	Country	Grade Belong to the Industry
A743 CA 15M	ASTM	USA	Casting
SA-487 Grade CA 15M	ASME	USA	Casting
SA-487 Grade CA 15MA	ASME	USA	Casting
J91151	UNS	USA	Casting
410	SAE	USA	Bar, Wire, Shape and Forging
A 217 CA 15	ASTM	USA	Casting
A743 CA 15	ASTM	USA	Casting

Further any inquiry to discuss with Gravity Cast Pvt. Ltd. – Gravity Group of Companies team member Call on +918469160029, or email marketing@gravitycastindia.com

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